



EPOCA Classic - Wall-to-wall CL - Technical Details

Weight: 590 g/m²
Material: 100% polyamide
Structure: Tufted loop pile
Backing: Contract latex



DESCRIPTION	METHOD	DATA
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CONSTRUCTION CHARACTERISTICS

Structure	ISO 2424	Tufted loop pile
Gauge	ISO 2424	5/32
Pile material	Regulation (EU) No 1007/2011	100% polyamide
Coloration	-	Continuous dyed
Backing	ETL	CL - Contract latex
Dimensions	CEN/TS 14159	Approx. 400 cm
Total thickness	ISO 1765	Apr 7,5 mm.
Surface pile thickness	ISO 1766	Apr 3,0 mm.
Tufts	ISO 1763	Apr 85.000 pr.m2
Total carpet weight	ISO 8543	Apr 2.450 g/m2
Pile yarn weight	ETL	590 g/m2
	.	17.41 oz./yd2
Surface pile density	ISO 8543.	Apr 0,120 g/cm3

PERFORMANCE CHARACTERISTICS

Performance areas	EN 1307	Class 33 - Commercial - Heavy	
	Gulvbranchen	Class 33	
Castor chair suitability	EN 985	Intensive use	
Suitability for use on stairs	EN 1963	Yes	

Static control	ETL	Permanently antistatic	
Body walking test	EN 1815	Antistatic	
Acou.insu. from impact noise	ISO 717-2	34 dB	
Acoustical absorption	ISO 354	0,30 aW	
Thermal insulation	ETL	Apr 0,13 m2K/W	
Light reflectance	ETL	Testreport	
Colour fastness to light	ISO 105-B02	>5	
	AATCC 16	5.0	
Colour fastness to rubbing wet	ISO 105-X12	>3	
Colour fastness to rubbing dry	ISO 105-X12	>3-4	
Colourfast. to water patterned	ISO 105-E01	>4	

SAFETY & ENVIRONMENT

Fire classification	ASTM E-648	Class 1	
	ASTM E662 Smoke Density	<450	
	ASTM D2859 Surface Flamm.	Pass	
	EN 13501-1 Euroclass	Cfl-s1	
	China	Cfl-s1-t1	
	ASTM E 662	Approved	
CE Labeling	EN 14041	Certified	
	CPR	1021-CPR-007-2/16	
	Declaration of Performance	DOP 2C-PA-Foam	
	Notified body no.	1021	
	Ce Year	07	
	Content of PCP	DL	
	Formaldehyde emission	NA	
	Slip resistance	Class DS	

Indoor climate	INSTA 800	Dust level 5	
	Green Label Plus	Approved	
	Emissions dans l'air intérieur	A+/A+	
	Indoor Air Comfort Gold	Group 6	
	ABG	ABG-28-02-06-01-2018	
Environment	BREEAM International	Approved	
	EPD	EPD-IES-0027393	
	C2C Certified Full Scope	Bronze, Version 4.0	
	Health Product Declaration	Registered	
	Recycled Content, ISO 14021	Apr 0,0 %	
	Recycled Content for LEED	Apr 0,0 %	
	LEED V4	Qualified	
	LEED V5	Qualified	
	GWP Cradle to Gate (A1-A3)	9,81 KgCO2eq/m2	

MANUFACTURER CHARACTERISTICS

Factory certification	ISO 9001	Audited and verified by BVC
	ISO 14001	Audited and verified by BVC
	ISO 45001	Audited and verified by BVC
	CRuk	Member of Carpet Recycling UK